

## ENGINE

|                     |  |
|---------------------|--|
| Model               | Mitsubishi 6K1-TA61MHTA                |
| Type                | 4-cycle water-cooled, direct injection |
| Aspiration          | Turbocharged (with charged air cooler) |
| No. of cylinders    | 6                                      |
| Rated power         |  |
| Full Load           | 163 PS (120 kW) @ 2000 rpm             |
| Workline Load       | 156 PS (114 kW) @ 1800 rpm             |
| Maximum torque      | 655 Nm @ 1500 rpm                      |
| Piston displacement | 6.373 L                                |
| Bore and stroke     | 102 mm x 130 mm                        |
| Batteries           | 2 x 12 V / 86 Ah                       |

## HYDRAULIC SYSTEM

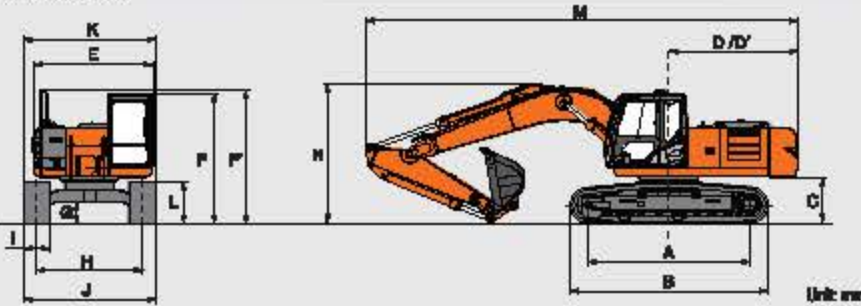
|                       |  |
|-----------------------|--|
| Hydraulic Pumps       |  |
| Main pumps            | 2 variable displacement axial piston pumps |
| Maximum oil flow      | 2 x 212 L/min                              |
| Pilot pump            | 1 gear pump                                |
| Maximum oil flow      | 33.8 L/min                                 |
| Relief Valve Settings |  |
| Implement circuit     | 360 kgf/cm <sup>2</sup> (34.3 MPa)         |
| Swing circuit         | 310 kgf/cm <sup>2</sup> (30.4 MPa)         |
| Travel circuit        | 350 kgf/cm <sup>2</sup> (34.3 MPa)         |
| Pilot circuit         | 40 kgf/cm <sup>2</sup> (3.9 MPa)           |
| Power boost           | 388 kgf/cm <sup>2</sup> (38.0 MPa)         |

## BACKHOE ATTACHMENTS

| Capacity                  | Width             |                      | No. Of teeth | Weight | Recommendation   |           |
|---------------------------|-------------------|----------------------|--------------|--------|------------------|-----------|
|                           | With side cutters | Without side cutters |              |        | ZX220LC-M Quarry |           |
| ISO heaped                |                   |                      |              |        | 2.4 m arm        | 2.9 m arm |
| 0.92 m <sup>3</sup> (HD)  | -                 | 1 170 mm             | 4            | 944 kg | ☐                |           |
| 0.80 m <sup>3</sup> (GR)  | -                 | 1 008 mm             | 4            | 968 kg | ☐                |           |
| 1.00 m <sup>3</sup> (GP)  | 1 940 mm          | 1 280 mm             | 6            | 804 kg | ☐                |           |
| 0.90 m <sup>3</sup> (GP)  | 1 240 mm          | 1 190 mm             | 5            | 788 kg | ☐                | ☐         |
| 1.22 m <sup>3</sup> (ELM) | -                 | 1 480 mm             | 6            | 857 kg | ☐                |           |

☐ Suitable for materials with density of 2 000 kg/m<sup>3</sup> or less ☐ Suitable for materials with density of 1 800 kg/m<sup>3</sup> or less ☐ Suitable for materials with density of 1 100 kg/m<sup>3</sup> or less

## DIMENSIONS



|                                     | (STD / QR) |   | (STD / QR) |
|-------------------------------------|------------|---|------------|
| A Distance between tumbler          | 3 880      | J Undercarriage width                     | 2 890      |
| B Undercarriage length              | 4 460      | K Overall width                           | 2 890      |
| *C Counterweight clearance          | 1 040      | *L Track height with triple grouser shoes | 820        |
| D Rear-end swing radius             | 2 810      | M Overall length With 2.4 m arm           | 9 880      |
| D' Rear-end length                  | 2 910      | With 2.9 m arm                            | 9 880      |
| E Overall width of upperstructure   | 2 700      | N Overall height of boom                  | 3 150      |
| F Overall height of cab             | 2 840      | With 2.4 m arm                            | 3 010      |
| F' Overall height of upperstructure | 3 010      | With 2.9 m arm                            | 3 050      |
| *G Min. ground clearance            | 450        |   |            |
| H Track gauge                       | 2 380      |   |            |
| I Track shoe width                  | 600        |   |            |

\* Excluding track shoe leg G: Triple grouser shoes

## BUCKET AND ARM DIGGING FORCES

| Arm length                | 2.28 m              | 2.4 m               | 2.91 m              |
|---------------------------|---------------------|---------------------|---------------------|
| Bucket digging force* ISO | 168 kN (18 100 kgf) | 168 kN (18 100 kgf) | 158 kN (16 100 kgf) |
| Arm crowd force* ISO      | 147 kN (15 000 kgf) | 138 kN (14 200 kgf) | 114 kN (11 600 kgf) |

\* At power boost

## UPPERSTRUCTURE

|              |                              |
|--------------|------------------------------|
| Swing speed  | 13.0 min <sup>-1</sup> (rpm) |
| Swing torque | 61.5 kNm (8200 kgfm)         |

## UNDERCARRIAGE

|   |                           |
|---|---------------------------|
| Numbers of Rollers and Shoes on Each Side |                           |
| Upper rollers                             | 2                         |
| Lower rollers                             | 6: ZX220 LC-M (STD / QR)  |
| Track shoes                               | 48: ZX220 LC-M (STD / QR) |
| Track guard                               | 2: ZX220 LC-M (STD)       |

## Ground Pressure

| Shoe width | Arm Length | kPa (kgf/cm <sup>2</sup> ) |
|------------|------------|----------------------------|
| 600 mm     | 2.40 m arm | 48 (0.48)                  |

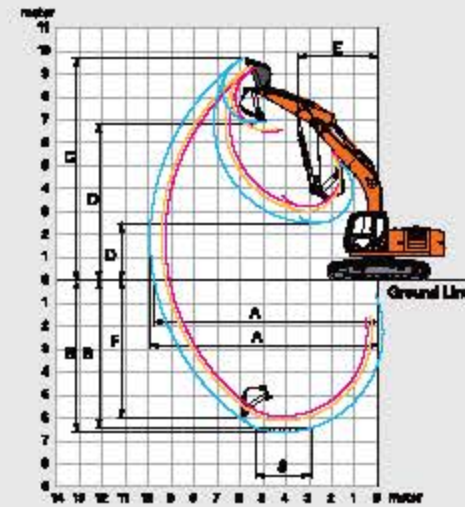
## Travel Device

|                        |                      |
|------------------------|----------------------|
| Travel speeds          | High : 0 to 5.6 km/h |
|                        | Low : 0 to 3.5 km/h  |
| Maximum traction force | 184 kN (18 800 kgf)  |
| Gradeability           | 70% (36° continuous) |

## SERVICE REFILL CAPACITIES

|                           |         |
|---------------------------|---------|
| Fuel tank                 | 400.0 L |
| Engine coolant            | 23.0 L  |
| Engine oil                | 25.0 L  |
| Swing device              | 6.2 L   |
| Travel device (each side) | 6.8 L   |
| Hydraulic system          | 240.0 L |
| Hydraulic oil tank        | 135.0 L |

## WORKING RANGES



|                                    | 2.28 m | 2.42 m | 2.91 m |
|------------------------------------|--------|--------|--------|
| A Max. digging reach               | 9 250  | 9 430  | 9 920  |
| A' Max. digging reach (on ground)  | 9 080  | 9 250  | 9 730  |
| B Max. digging depth               | 5 920  | 6 120  | 6 610  |
| B' Max. digging depth (at level)   | 5 680  | 5 880  | 6 420  |
| C Max. cutting height              | 9 250  | 9 350  | 9 680  |
| D Max. dumping height              | 6 450  | 6 520  | 6 860  |
| D' Min. dumping height             | 3 210  | 3 010  | 2 490  |
| E Min. swing radius                | 3 590  | 3 520  | 3 490  |
| F Max. vertical wall digging depth | 5 420  | 5 620  | 6 080  |

Excluding track shoe leg



# TATA HITACHI

# WITH THE POWER OF GI



## ZAXIS220LC-M

### GI SERIES

163 PS @ 2000 rpm | 20,900-21,700 kg | 0.9 - 1.22 m<sup>3</sup>



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Authorized Dealership

These specifications are subject to change without prior notice. The machine depicted may vary from the actual machine. Please contact our nearest office for latest specifications. Accessories shown here are not part of the standard equipment. Performance of the machine may vary with site and operating conditions encountered.

TATA HITACHI CONSTRUCTION MACHINERY COMPANY PRIVATE LIMITED



### SUPERIOR PERFORMANCE

- 163PS powerful Mitsubishi engine for better performance
- Boosted swing torque with HIOS III enabled hydraulics for swift front movements
- 10% higher digging forces with hydraulic power boost
- Enhanced fuel efficiency with ECO mode.

### HIGH DURABILITY

- Front attachments are engineered for durability and longer life using advanced software and are also robotically welded to precision.
- Use of superior steel for superior performance
- Monolithic X – Beam frame, thickened idler & travel motor brackets for protection against damages.
- HD Undercarriage , HD Upper & Lower rollers for additional durability

### OPERATOR COMFORT & SAFETY

- Multifunction monitor , ergonomic controls improves operator comfort
- Auto climate controlled AC Cabin for
- Roomy cab interiors with music system + speakers
- Excellent all round visibility
- OPG top guard level 1 (ISO 3449: 2005) compliant, cabin provides enhanced safety in granite, marble and quarry applications.

### SIMPLIFIED MAINTENANCE

- Cyclonic type air pre-cleaner enables longer life of filters
- Longer service interval reduces maintenance cost
- Detachable dust proof indoor net for parallel ROC, grouped remote inspection points simplifies maintenance.
- Standard electric fuel filling pump makes it extremely easy to refuel.
- ConSite telematic system helps monitoring the machine and also assists in service and maintenance

